



3330 E. 83rd Place
Merrillville, IN 46410
Phone: 800-373-1759
www.callabco.com
in@callabco.com



Certificate #L2216

Calibration Certificate

#2092536

(Level 4) ANSI/NCSL Z540.3-2006 & ISO/IEC 17025:2017 Accredited Calibration

Customer

Illiana Instrumentation Service LLC
(7954)
1831 Govert Drive
Schererville, Indiana 46375
PO Number: 4081

Instrument Profile

Manufacturer: *Fluke*
Model: *700PD7*
Asset ID: *1229*
Serial: *80254706*
Description: *Pressure Module, -15 to 200 psig*

Calibration Information

†Requested Interval: *24 Months*

Calibration Date: *06/02/2020*

†Due Date: *06/02/2022*

Temperature: *71.7 °F (22.0 °C)*

Batch #: *1838134*

Calibration Location: *Indiana Physical Lab*

Calibration Procedure: *CP-0195*

Relative Humidity: *42.8 %*

Instrument Condition

As Received: *In Tolerance*

As Returned: *In Tolerance*

Tolerance(s): *Manufacturer specification(s) unless otherwise specified.*

Phys. Damage: *Evidence of physical and/or cosmetic damage was noted during this calibration. See Technician Remarks for details.*

Quality & Traceability Statements

Level 4 Calibration

The results reported herein apply only to the calibration of the item described above. All calibration standards used in this calibration are traceable to the International System of Units (SI) through NIST or equivalent National Measurement Institute signatories to the CIPM MRA. Supporting documentations relating to this traceability is initiated by the Trace Number listed in the Calibration Standards section of this certificate. Additional documentation is available for review by a scheduled appointment. Our Quality System is accredited to ISO/IEC 17025:2017, ANSI/NCSL Z540-1:1994 and ANSI/NCSL Z540.3:2006 via the ANSI-ASQ National Accreditation Board. Details of our scope of accreditation are available at www.anab.org.

†Per the requirements of ISO-17025:2017, Cal Lab does not make recommendations for recall therefore the listed Due Date is dictated by the owner of this equipment. Although the item calibrated meets the conditions or specifications at the time of the calibration, due to a number of factors the due date of the item calibrated does not imply continuing conformance during the calibration interval. The parameters of this calibration are directly or indirectly covered under our current scope of accreditation unless otherwise noted.

The reported Estimated Measurement Uncertainty [EMU] is reported at a coverage factor of k=2, which for a normal distribution corresponds to a confidence level of approximately 95%. The EMU does include the resolution of the instrument calibrated, which in some cases, may be a dominate source of error, but does not include Type A contributors (repeatability/reproducibility studies) of the instrument calibrated unless specifically requested by the customer. The uncertainty values reflect the measurement processes uncertainty and may not reflect the measurement uncertainty listed on our scope of accreditation. Statements of compliance are further defined on the final page of this certificate.

For purposes of determining conformance with the listed specifications (tolerances), the observed value or a calculated value has been rounded "to the nearest unit" in the last right-hand digit used in expressing the specification limit, in accordance with the rounding method of ASTM Practice E 29 for Using Significant Digits in Test Data to Determine Conformance with Specifications.

This certificate may contain calibration data with results listed as either Pass or Fail. These attributes are typically listed as a functional check based on an applied measurand or verification, however, this is strictly Qualitative and should not be interpreted as a Quantitative measurement.

Michael Mathews

Calibration Technician

Michael Mathews

michael.mathews@callabco.com

E. Guess

Review & Approval

Esther Guess

Quality Manager

esther.guess@callabco.com





Calibration Standard(s)

Description	Manufacturer	Model	ID#	Due Date	Traceability #
Deadweight Tester, Mass Set	Ruska	2465-799	1529	06/30/2022	2092413
Deadweight Tester, Piston (2 to 1000) psi	Ruska	2465-729	1530	05/31/2022	2092411
Weight Set, Class 6	Troemner	CLASS 6 1MG-100G	1666	05/31/2022	2092538
Pressure Indicator, Digital, 22-34 inHgA	Druck	DPI-740 (22-34 INHGA)	1986	06/30/2020	2055682
Temperature Meter	Fluke	52 II	2006	08/31/2020	2072430
Thermohygrometer, (Environmental Only)	Dickson	TM320	2394	11/30/2020	2061512

Indicates that this equipment is only used to monitor & record environmental conditions as listed in the Calibration Information Section.

Technician Remarks

Module cable insulation is damaged; wiring is frayed.

Calibration Data

>>> For quick review, any Function/Attribute with an Out-of-Tolerance reading (OOT) has been highlighted. <<<

Function / Attribute	Nominal Value	As Found	OOT	As Left	OOT	Tolerance
Descending Vacuum	-3.50 psig	-3.49		-3.49		-3.65 to -3.35 psig [EMU 0.0063 psig] [TUR 24:1]
Descending Vacuum	-7.00 psig	-6.98		-6.98		-7.15 to -6.85 psig [EMU 0.0084 psig] [TUR 18:1]
Descending Vacuum	-10.50 psig	-10.47		-10.47		-10.65 to -10.35 psig [EMU 0.0084 psig] [TUR 18:1]
Descending Vacuum	-14.00 psig	-13.96		-13.96		-14.15 to -13.85 psig [EMU 0.0084 psig] [TUR 18:1]
Ascending Vacuum	-10.50 psig	-10.49		-10.49		-10.65 to -10.35 psig [EMU 0.0084 psig] [TUR 18:1]
Ascending Vacuum	-7.00 psig	-6.97		-6.97		-7.15 to -6.85 psig [EMU 0.0084 psig] [TUR 18:1]
Ascending Vacuum	-3.50 psig	-3.47		-3.47		-3.65 to -3.35 psig [EMU 0.0063 psig] [TUR 24:1]
Ascending Pressure	40.00 psig	40.02		40.02		39.85 to 40.15 psig [EMU 0.014 psig] [TUR 11:1]
Ascending Pressure	80.00 psig	80.03		80.03		79.85 to 80.15 psig [EMU 0.021 psig] [TUR 7.1:1]
Ascending Pressure	120.00 psig	120.02		120.02		119.85 to 120.15 psig [EMU 0.0064 psig] [TUR 24:1]
Ascending Pressure	160.00 psig	160.02		160.02		159.85 to 160.15 psig [EMU 0.0068 psig] [TUR 22:1]
Ascending Pressure	200.00 psig	200.02		200.02		199.85 to 200.15 psig [EMU 0.0074 psig] [TUR 20:1]



Calibration Data

Continued Data

>>> For quick review, any Function/Attribute with an Out-of-Tolerance reading (OOT) has been highlighted. <<<

Function / Attribute	Nominal Value	As Found	OOT	As Left	OOT	Tolerance
Descending Pressure	160.00 psig	160.02		160.02		159.85 to 160.15 psig [EMU 0.0068 psig] [TUR 22:1]
Descending Pressure	120.00 psig	120.02		120.02		119.85 to 120.15 psig [EMU 0.0064 psig] [TUR 24:1]
Descending Pressure	80.00 psig	80.03		80.03		79.85 to 80.15 psig [EMU 0.021 psig] [TUR 7.1:1]
Descending Pressure	40.00 psig	40.02		40.02		39.85 to 40.15 psig [EMU 0.014 psig] [TUR 11:1]



ANSI/NCSL Z540.3 Accredited Calibration Information

Test Uncertainty Ratio (TUR)

Test Uncertainty Ratio (TUR) is defined as the ratio of the acceptable tolerance (T) of the UUT, represented by the difference between the upper (T_U) and lower (T_L) tolerance limits, divided by 2 times EMU as expressed in the following formula:

$$TUR = \frac{T_U - T_L}{2 \cdot EMU}$$

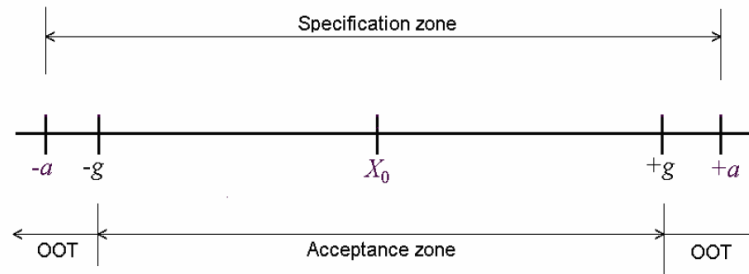
Determination of Guard-Band Tolerance Limits (g)

Upper and lower guard-band tolerance limits T_{gU} and T_{gL} are derived from T_U and T_L by application of a $Z\%$ guard band factor, as expressed in the following formulas:

$$T_{gU} = T_U - Z \cdot EMU$$

$$T_{gL} = T_L + Z \cdot EMU$$

Upper and lower limits on guard-band tolerance are found by first multiplying EMU by factors of Z and then either adding the result to the lower tolerance limit (T_L) or subtracting it from the upper tolerance limit (T_U)



In the figure below is an example of how these triggers are depicted on this certificate.

The first line indicates the original tolerance, the second line indicates the Guard-Band tolerance reduced by 30%, the third line indicates the Estimated Measurement Uncertainty (EMU) and the fourth line indicates the Test Uncertainty Ratio (TUR).

Tolerance
999.945 to 1000.055 V
g: 999.951 to 1000.049 V
[EMU 19.9 mV]
[TUR 2.8:1]

Determination of Z-Factor (Z%)

Guard-Bands are applied as requested by the customer to maintain consumer risk at or below levels provided by the 4:1 ratio yet should seek to minimize false rejects (i.e., producer risk) in efforts to lessen the burden on the user's quality system in investigating unwarranted nonconformance and potential equipment recall determination. Unless otherwise specified by the customer, Cal Lab's policy is to apply a Z-Factor of 30% of the Estimated Measurement Uncertainty (EMU). With this percentage applied, this provides an acceptance zone to maintain a <2% Probability of False Accept, even if the TUR reaches a level of 1:1.

Customer Requested Parameters/Triggers

The following are the parameters that were agreed upon during contract review by the Customer and Cal Lab.

Percent of EMU used to calculate Guard-Banded Tolerances: 30%

TUR (minimum) used to trigger Guard-Banding 4:1