



# ILLIANA INSTRUMENTATION

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## CERTIFICATE OF CALIBRATION

<p><b>CUSTOMER:</b></p> <p>Illiana Instrumentation Service 1831 Govert Drive Schererville, IN 46375</p>	<p><b>MISCELLANEOUS DETAILS:</b></p> <p>Date Received 3/10/22 Certification Date: 3/10/22 Recalibration Date: 6/10/22 Cal. Number: 1228-031022 P.O. Number: Location of Calibration: Lab Detailed Results Attached: YES Procedure Used: Fluke Procedure</p>
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EQUIPMENT CALIBRATED	
MANUFACTURER:	Fluke
MODEL:	744
SERIAL NUMBER:	7607012
ITEM NUMBER:	1228
DESCRIPTION:	Calibrator
CONDITION AS FOUND:	In tolerance
LIMITATIONS:	None

STANDARDS USED	
Item 1546 Fluke 525B, Item 1205 Hewlett Packard 34401A	

TEST CONDITIONS	
TEMPERATURE	72 Deg F.
HUMIDITY	40% rH

CERTIFIED BY: Paul Dralla TITLE: ISA CCST III DATE: 3/10/22  
 APPROVED BY: Laura Moore TITLE: Asst. Quality Mgr. DATE: 3/10/22

This certifies that the above equipment was calibrated using appropriate Illiana Instrumentation technical procedures. At planned intervals, Illiana Instrumentation standards are calibrated by comparison to or measurement against standards which are traceable to the SI units through the NIST or other recognized national measurement institutes or international standard bodies. The results in this report relate only to the item(s) calibrated. If so indicated above, detailed calibration results are attached to this certificate. These results are part of this certificate and this certificate shall not be reproduced except in full, without the written approval of Illiana Instrumentation. Any number of factors not under the control of the calibration laboratory may cause the calibration of the above item(s) to drift before the recommended recalibration date. Supporting documentation relative to traceability and technical procedures used is on file and is available for examination upon request and approval of our quality assurance manager. The above uncertainties represent an expanded uncertainty expressed at approximately 95% confidence level using a coverage factor of k=2. The date this report is signed constitutes the issue date. Pass/Fail criteria does not take into account measurement uncertainty.

<b>Item calibrated</b>	Item 1228 Fluke model 744							
<b>Accuracy</b>	Varies By Range, see upper and lower tolerance for details							
<b>Standard used</b>	1546 and 1205							
<b>Cal Date</b>	03/10/22							
<b>Intentional Offset at Found</b>	None							
<b>Intentional Offset at Left</b>	None							
<b>Limitations</b>	None							
<b>Input range</b>	<b>Eng. Units</b>	<b>Cal Pt</b>	<b>Upper</b>	<b>lower</b>	<b>Initial</b>	<b>Final</b>	<b>Sensitivity</b>	<b>Unc.</b>
							<b>Check</b>	
Measure K	C	-180	-179.4	-180.6	-179.9	-179.9	OK	0.19
Measure K	C	0	0.5	-0.5	-0.1	-0.1	OK	0.19
Measure K	C	400	400.6	399.4	399.9	399.9	OK	0.19
Measure K	C	800	800.7	799.3	799.8	799.8	OK	0.19
Measure K	C	1000	1001	999	999.8	999.8	OK	0.19
Measure K	C	1300	1300.9	1299.1	1299.8	1299.8	OK	0.19
Simulate K	C	-180	-179.4	-180.6	-179.9	-179.9	OK	0.16
Simulate K	C	0	0.6	-0.6	0	0	OK	0.16
Simulate K	C	400	400.6	399.4	400.1	400.1	OK	0.16
Simulate K	C	800	800.8	799.2	800.1	800.1	OK	0.16
Simulate K	C	1000	1001	999	1000.1	1000.1	OK	0.16
Simulate K	C	1300	1301.3	1298.7	1300.1	1300.1	OK	0.16
Measure J	C	-210	-209.4	-210.6	-210.1	-210.1	OK	0.17
Measure J	C	0	0.6	-0.6	-0.1	-0.1	OK	0.17
Measure J	C	300	300.6	299.4	299.9	299.9	OK	0.17
Measure J	C	600	600.6	599.4	599.8	599.8	OK	0.17
Measure J	C	900	900.9	899.1	899.8	899.8	OK	0.17
Measure J	C	1200	1201.2	1198.8	1199.8	1199.8	OK	0.17
Simulate J	C	-210	-209.4	-210.6	-209.8	-209.8	OK	0.13
Simulate J	C	0	0.6	-0.6	0.1	0.1	OK	0.13
Simulate J	C	300	300.6	299.4	300.1	300.1	OK	0.13
Simulate J	C	600	600.6	599.4	600.1	600.1	OK	0.13
Simulate J	C	900	900.9	899.1	900.2	900.2	OK	0.13
Simulate J	C	1200	1201.2	1198.8	1200.2	1200.2	OK	0.13
Measure S	C	0	0.6	-0.6	0	0	OK	0.67
Measure S	C	400	400.6	399.4	399.8	399.8	OK	0.58
Measure S	C	800	800.8	799.2	799.9	799.9	OK	0.58
Measure S	C	1200	1201.2	1198.8	1199.9	1199.9	OK	0.58
Measure S	C	1600	1601.6	1598.4	1599.8	1599.8	OK	0.58
Measure S	C	1767	1768.8	1765.2	1766.7	1766.7	OK	0.58
Simulate S	C	0	0.6	-0.6	0.2	0.2	OK	0.66
Simulate S	C	400	400.6	399.4	399.9	399.9	OK	0.55
Simulate S	C	800	800.8	799.2	799.9	799.9	OK	0.55
Simulate S	C	1200	1201	1198.8	1200	1200	OK	0.55
Simulate S	C	1600	1601.6	1598.4	1599.9	1599.9	OK	0.55
Simulate S	C	1767	1768.8	1765.2	1766.9	1766.9	OK	0.55
Measure N	C	-100	-99.4	-100.6	-100.2	-100.2	OK	0.2
Measure N	C	0	0.6	-0.6	-0.3	-0.3	OK	0.2
Measure N	C	300	300.6	299.4	299.7	299.7	OK	0.2
Measure N	C	600	600.6	599.4	599.7	599.7	OK	0.2
Measure N	C	900	900.9	899.1	899.7	899.7	OK	0.2
Measure N	C	1300	1301.3	1298.7	1299.7	1299.7	OK	0.2
Source N	C	-100	-99.4	-100.6	-99.7	-99.7	OK	0.18
Source N	C	0	0.6	-0.6	0.3	0.3	OK	0.18
Source N	C	300	300.6	299.4	300.3	300.3	OK	0.18
Source N	C	600	600.6	599.4	600.2	600.2	OK	0.18

Input range	Eng. Units	Cal Pt	Upper	lower	Initial	Final	Sensitivity	Unc.
							Check	
Source N	C	900	900.9	899.1	900.2	900.2	OK	0.18
Source N	C	1300	1301.3	1298.7	1300.3	1300.3	OK	0.18
Measure T	C	-200	-199.4	-200.6	-199.7	-199.7	OK	0.74
Measure T	C	0	0.6	-0.6	0.1	0.1	OK	0.73
Measure T	C	100	100.6	99.4	100	100	OK	0.73
Measure T	C	200	200.6	199.4	200	200	OK	0.73
Measure T	C	300	300.6	299.4	300	300	OK	0.73
Measure T	C	400	400.6	399.6	400	400	OK	0.73
Source T	C	-200	-199.4	-200.6	-200.1	-200.1	OK	0.73
Source T	C	0	0.6	-0.6	-0.1	-0.1	OK	0.33
Source T	C	100	100.6	99.4	99.9	99.9	OK	0.33
Source T	C	200	200.6	199.4	200	200	OK	0.33
Source T	C	300	300.6	299.4	300	300	OK	0.33
Source T	C	400	400.6	399.6	400	400	OK	0.33
Meas mVDC 0n 110 mv range	mVDC	0	0.017	-0.017	0	0	OK	0.0033
		100	100.042	99.959	100.01	100.01	OK	0.0033
		-100	-99.959	-100.042	-99.997	-99.997	OK	0.0033
Meas VDC on 1.1 VDC range	VDC	0	0.00006	-0.00006	0	0	OK	0.000033
		1	1.00031	0.9997	1.00007	1.00007	OK	0.00045
Meas VDC on 11 VDC range	VDC	0	0.0006	-0.0006	0	0	OK	0.000033
		10	10.0031	9.997	10.00007	10.00007	OK	0.005
Meas mADC 30 mA range	mADC	4	4.0037	3.9963	3.999	3.999	OK	0.0016
		20	20.0053	19.9947	19.997	19.997	OK	0.0016
Resistance Measure 11 Ohm Range	Ohms	0	0.05	-0.05	0	0	OK	0.042
11 ohm range	Ohms	10	10.055	9.945	10.032	10.032	OK	0.025
110 Ohm range	Ohms	0	0.05	-0.05	0	0	OK	0.042
110 Ohm range	Ohms	100	100.1	99.9	100.03	100.03	OK	0.025
1100 Ohm range	Ohms	0	0.5	-0.5	0	0	OK	0.042
1100 Ohm range	Ohms	1000	1001	999	1000	1000	OK	0.34
Source mVDC	mVDC	100	100.0155	99.9845	100.003	100.003	OK	0.01
	mVDC	120	120.067	119.933	120	120	OK	0.062
		1000	1000.155	999.845	1000.04	1000.04	OK	0.53
		14000	14002.15	13997.85	13999	13999	OK	5.8
Source mADC	mADC	2	2.0035	1.9965	2.0001	2.0001	OK	0.01
		4	4.0037	3.9963	3.9998	3.9998	OK	0.01
		22	22.0055	21.9945	22	22	OK	0.012
Resistanace source 11 Ohm range	Ohms	0.1	0.12	0.08	0.1	0.1	OK	0.02
11 Ohm range	Ohms	1	1.0201	0.9799	1	1	OK	0.02
11 ohm range	Ohms	10	10.021	9.979	10	10	OK	0.02
110 ohm range	Ohms	20	20.042	19.958	19.999	19.999	OK	0.02
110 ohm range	Ohms	100	100.05	99.95	99.999	99.999	OK	0.02
1100 ohm range	Ohms	200	200.54	199.46	199.969	199.969	OK	0.11
1100 ohm range	Ohms	1000	1000.7	999.3	999.82	999.82	OK	0.11
11 kohm range	kohms	2	2.0056	1.9944	1.9992	1.9992	OK	1.1
RTD meas. plt 100 (385) (27.096 Ohms)	Deg C	-180	-179.7	-180.3	-180	-180	OK	0.63
4 wire 138.505 Ohms		100	100.5	99.5	100	100	OK	0.049
RTD source plt 100 (385) 138.505 ohms at 100 degrees C	Deg C	100	100.5	99.5	99.995	99.995	OK	0.049